

CERTIFICATE

No. TNP-3834-0162-2023

TÜV NORD Polska Sp. z o.o.

certifies that the company

**Ekopil Sp. z o.o.
ul. Kamienna 3
PL 64-920 Piła**

meets the quality requirements for fusion welding in accordance with the standard

PN-EN ISO 3834-2:2021-09

The company is using a technical equipment, qualified personnel and procedures for joining processes for manufacturing and testing of welded products

The scope of certification has been detailed in the annex for this certificate.

This certificate is valid until **24.09.2026**

Katowice, 25.09.2023

Certification Body



Zbigniew Grzybacz

Certifier
TÜV NORD Polska Sp. z o.o.

Annex to the certificate No. TNP-3834-0162-2023

Manufacturer: **Ekopil Sp. z o.o.**
 Manufact. sites: PL 64-920 Piła, ul. Kamienna 3
 Date of issue: 25.09.2023

1. The scope of certification

Processes related to welding of metallic materials according to PN-EN ISO 3834-2:2021-09 standard in the field of carrying steel structures.

2. Material groups (acc. to ISO/TR 15608:2017)

1.1; 1.2 Re ≤ 355 [MPa]; 8.1

3. Welding processes and related material groups

Welding processes (acc. to PN-EN ISO 4063:2011) with grade of mechanization	Material groups (acc. to ISO/TR 15608:2017)
135 MAG Metal active gas welding, partly-mechanized	1.1; 1.2 Re ≤ 355 [MPa], 8.1
141 TIG Tungsten inert gas welding, manual	8.1

4. Responsible welding coordinators

Name	Qualification	Scope of competence and level*
Wargin Tomasz	IWE	C

* The level of knowledge complies with PN-EN ISO 14731:2019-05 B, S or C

